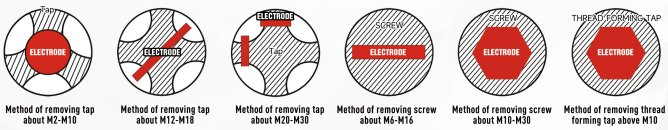
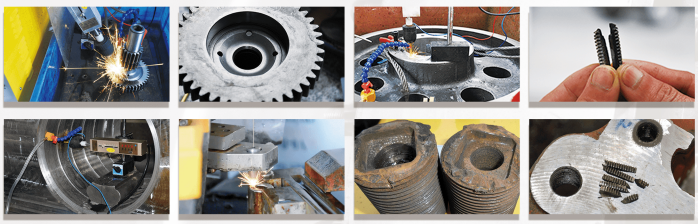
HOW TO REMOVE BROKEN TAP, DRILL, SCREW ETC. OUT



ACTUAL FIELD PROCESSING CASES



BATCH PRODUCTION



SFX®

Portable EDM

BROKEN TAP REMOVER

CE



SFX-4000B EDM-8C

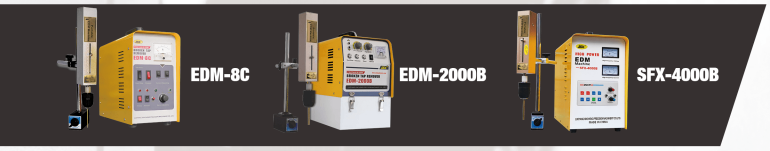
REMOVE BROKEN TAPS, DRILLS, STUDS WITHOUT DAMAGE TO THE THREAD
SAVE VALUABLE PARTS!

Marketed & Sold By

Vishal GmbH

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EDM
BROKEN TAP REMOVER



SPECIFICATION

Power options: 110V or 220V, 50Hz or 60Hz

Model	EDM-8C	EDM-2000B	SFX-4000B
Basic Function			
Stepper Current	√	stepless adjusting	stepless adjusting
Depth Setting, Auto Retract and Alarm	√	√	√
Accessories Storage	Toolkit	Toolkit	one-in-box
Technical Parameter			
Input Power (w)	800	2000	300-3000
Electrode Holder Diameter (mm)	0.8-10	0.8-10	2-13
Working liquid	Tap water (Pure water/distilled water is better.)		
Max Process Depth of Spindle Servo (mm)	70	70	70
Short Hole Processing Speed (mm/min) Material: Quenched Steel	≈ 1 Electrode φ 4	Electrode φ 4 ≈ 1.5 Electrode φ 10 ≈ 1	Electrode φ 5 ≈ 2 Electrode φ 12 ≈ 1
Power Box Size[mm]:	380*160*300	405*220*370	420*220*370
Working Head (mm)	**DK8** 315*50*50	**DK8** 315*50*50	**DK8** 315*50*50
Package Size (mm)	498*308*392	405*220*370	528*325*460
Net Weight (kg)	16	19	22

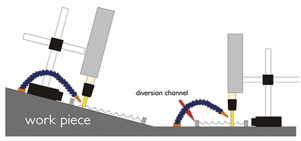
FUNCTIONS AND FEATURES



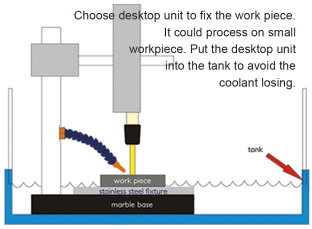
1. Fast remove broken taps, drills, studs, drifts, screws, plug gauges, etc., without damaging to the work piece.
2. Small size, light weight, easy to carry; Easily process on large or heavy work-pieces.
3. Reset button; Auto feed; Depth setting(Stop at a specific depth); Alarm and auto retract.
4. The working liquid is ordinary tap water.
5. Working head is separated from the machine and could rotate in any direction.
6. Work head increases vibration function, greatly improve the processing efficiency.

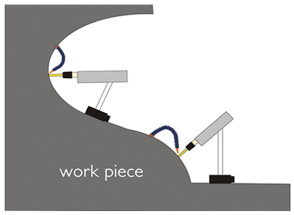
OPERATION SKILLS

Vertical processing on big workpiece. Adsorb the stand directly on the workpiece, and build a diversion channel under the head to make coolant flow outside.

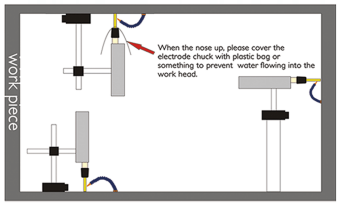


Choose desktop unit to fix the work piece. It could process on small workpiece. Put the desktop unit into the tank to avoid the coolant losing.





Magnetic base can adsorb on big workpiece directly, and the head position is adjustable.



When processing the inner wall of big workpiece, you can adsorb the head on the side of the workpiece.